



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-041
Job Sheet 178127



Part No: D4150-041

Job Qty: 3 ea

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Small Fab-3			MAY 29 2018
100	Small Fab	3 pcs	6/8/18	6/8/18	0.00	0.09	Small Fab-6			38
110	QC	3 pcs	6/8/18	6/8/18	0.00	0.00	QC5			38
120	Packaging	3 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2			38
130	QC21-SA	3 Ea	6/8/18	6/8/18	0.00	0.00	QC21			38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	6 Ea (2 ea)	90-Start up Operation	
D4150-1	Arm	3 Ea (1 ea)	90-Start up Operation	
D4150-3	Arm Plate	6 Ea (2 ea)	90-Start up Operation	
MS21043-3	Nut	6 Ea (2 ea)	90-Start up Operation	
NAS1149C0332R	Washer	12 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	6	59	0
	D4150-1	3	8	0
	D4150-3	6	30	0
	MS21043-3	6	1,035	0
	NAS1149C0332R	12	6,999	0

Part S

Specification

00 3503



Container No: S075975



Part: D4150-041

Job No: 178127

Serial No/Batch: S075975

Revision:

Inspector:

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Date: 05/29/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003503	S075971	AN3C13A	Bolt	s049828	ST349	6
003503	S072635	D4150-1	Arm	S072633	ST081	3
003503	S075974	D4150-3	Arm Plate	S068418	ST081	6
003503	S075972	MS21043-3	Nut	s034415	ST302	6
003503	S075973	NAS1149C0332R	Washer	s049837	ST266	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/29/18 4:53 PM dart.quirion.sonia